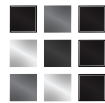


GS 202™

RUST CONVERTER PRIMER



PRODUCT FEATURES

- GS 202 is a specially formulated product for use as a pre-paint treatment on rusted steel
- GS 202 converts rust into a corrosion resistant coating
- The resulting coating provides excellent adhesion to the subsequent application of primers and topcoats
- Eliminates the need for sandblasting on areas difficult to sandblast
- The product is non polluting as the active ingredients form 100% of the final treatment



Surface Preparation

The surface to be treated should be free of grease, dirt, loose paint and loose rust scale. Light wire brushing may be required.

Mixing and Thinning

GS 202 is a one component product and must be applied as is.

Dilution of the product with a solvent or thinner is not recommended.

GS 202 must be applied at room temperature.

Application

Allow to dry and set for 24 to 48 hours. to permit the coating to harden while converting the rust.

NOTE: Keep coated articles protected from rain during the 24-48 hours set period. Should the surface be wetted during this period, the product will have to be reapplied.

After the 48 hours period, rinse surface with water and allow to dry thoroughly before painting.

Application Conditions

Industry standards are for the substrate temperatures to be above 10° C of the dew point. Condensation due to substrate temperatures below the dew point can cause flash rusting on prepared steel and interfere with proper adhesion to the substrate.

Special application techniques may be required above or below normal application conditions.

Condition	Material	Surface	Ambient	Humidity
Normal	60 - 85° F (16 - 29° C)	60 - 85° F (16 - 29° C)	60 - 90° F (16 - 32° C)	0 - 65%
Minimum	50° F (10° C)	50° F (10° C)	50° F (10° C)	0%
Maximum	90° F (32° C)	100° F (35.5° C)	100° F (35.5° C)	85%

Technical Data

Appearance	Green liquid
Specific density	1.185 g/ml @ 25°C
Bulk density	12 lbs/gal
Rinsing	None
Concentration	Use as is
Temperature	Room
pH	1
Cure times	24-48 hours
Application	Spray-on, brush or wipe-on

Precautions

GS 202 is a highly acidic product that may cause burns to the skin and eyes. Personnel using this product should wear safety goggles, rubber gloves and other suitable protective clothing when handling. Avoid all contact with skin and eyes. Keep container closed when not using this product. Store in a cool, dry area away from strong oxidizing materials.

In doubt? Contact technical services at 1-800-361-6652 for proper guidance in preparing substrate

DISCLAIMER: All information is given in good faith. Since conditions of use are beyond the manufacturer's controls, all information contained herein is without warranty, implied or otherwise. All technical data and specifications are subject to change. Please consult with your Glass Shield representative for more detailed coating recommendations. Revised 10-07-2004



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